

Work Order ID 157917

Tuesday, May 23, 2017 12:50:00 PM

157917

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Item ID: D3672-13

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Phenolic Washer

Start Date: 5/18/2017 Start Qty: 4.00

4

Cust Item ID:

Required Date: 5/18/2017 Req'd Qty: 4.00

4

Customer:

Reference: RA112453

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3672	d

105

QC5- Inspect part completeness to step on W/O

0.00

105

QC

Quality Control

Memo

INSPECT RA112453

0.00

SCRAP/DESTROY:

-NAS1611-010 X8 M136182 ✓

-NAS1149C0832R X4 M135536 ✓

-NAS1515H8L X4 B117705 ✓

-MS21083C8 X2 M136442

-D3672-13 B54363 ✓

④

17-05-30

DAS

9

9-89

115

QC21- Final Inspection - Work Order Release

0.00

115

QC

Quality Control

Memo

0.00

17/6/17

MAY 31 2017

Picklist Print

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Work Order ID: 157917

157917

Parent Item: D3672-13

D3672-13

Parent Item Name: Phenolic Washer

Start Date: 5/18/2017

Required Date: 5/18/2017

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP RevA: new issue DD 09.12.07 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D3672-13		Purchased	No				Each	734.0000		4			
D3672-13									**	-4	17-05-30		DAS 9 9-89
Phenolic Washer													

	<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
	ST047	734	
	54363	734	
MS21083C8			
MS21083C8			
Nut			
		Each	102.0000
			2
			**
			-2 17-05-30
			DAS 9 9-89

	<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
	FP001	16	
	m137164	16	
	Return2017	2	
	m136442	2	
	ST297	84	
	m136648	4	
	m137361	60	
	m137412	20	
NAS1149C0832R			
NAS1149C0832R			
Washer			
		Each	77.0000
			4
			**
			-4 17-05-30
			DAS 9 9-89

	<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
	FP001	73	
	m125807	2	
	m135536	71	
	Return2017	4	
	m135536	4	

Picklist Print

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Parent Item: D3672-13

D3672-13

Parent Item Name: Phenolic Washer

Start Date: 5/18/2017

Required Date: 5/18/2017

Start Qty: 4.00

Required Qty: 4.00

NAS1515H8L

Purchased

No

Each

47.0000

4

*NAS1515H8I *

Washer

**

-4 17:03:30

DAS
9
9-89

Location

Loc Qty

Loc Code

Return2017

4

B117705

4

ST260

43

107581

29

111650

3

117505

11

Each

351.0000

8

**

-3 17:05:30

DAS
9
9-89

NAS1611-010

Purchased

No

NAS1611-010

O-RING

Location

Loc Qty

Loc Code

FP001

347

m134955

7

m135603

8

m136182

5

m136836

100

m137333

127

m137587

100

Return2017

4

m136182

4

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Shop Packet Print

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